

## WHAT IS CLAIMED IS:

1. A method of forming an amorphous silicon-based film on a substrate located inside a deposition chamber, comprising:
- 5 introducing a silicon-based volatile into the deposition chamber;
- introducing into the deposition chamber a conductivity-increasing volatile including one or more components for increasing the conductivity of the amorphous silicon-based film; and
- 10 introducing into the deposition chamber a conductivity-decreasing volatile including one or more components for decreasing the conductivity of the amorphous silicon-based film.
2. The method of claim 1, wherein the conductivity-increasing volatile and the conductivity-decreasing volatile are introduced into the deposition chamber at
- 15 respective relative flow rates selected to achieve a desired film resistivity.
3. The method of claim 2, wherein the relative flow rates are selected to achieve a film resistivity of about  $10^3$ - $10^7$  ohm-cm.
- 20 4. The method of claim 1, wherein the conductivity-increasing volatile consists of phosphine and the conductivity-decreasing volatile consists of ammonia, the phosphine and the ammonia being introduced into the deposition chamber at a flow rate ratio in a range of about 1:1000 to about 1:10 (phosphine:ammonia).
- 25 5. The method of claim 1, wherein the conductivity-increasing volatile consists of phosphine and the conductivity-decreasing volatile consists of methane, the phosphine and the methane being introduced into the deposition chamber at a flow rate ratio in a range of about 1:100 to about 1:1 (phosphine:methane).
- 30 6. The method of claim 1, wherein the conductivity-increasing volatile includes a dopant.

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7. The method of claim 6, wherein the dopant includes an n-type dopant.
8. The method of claim 7, wherein the n-type dopant includes phosphorous.
9. The method of claim 6, wherein the dopant includes a p-type dopant.
10. The method of claim 9, wherein the p-type dopant includes boron.
11. The method of claim 1, wherein the amorphous silicon-based film is characterized by a band gap, and the conductivity-decreasing volatile includes a band gap increasing component that increases the band gap of the amorphous silicon-based film relative to a film formed under similar conditions but without the band gap increasing component.
12. The method of claim 1, wherein the conductivity-decreasing volatile includes nitrogen.
13. The method of claim 12, wherein the conductivity-decreasing volatile includes ammonia.
14. The method of claim 1, wherein the conductivity-decreasing volatile includes  $N_2O$ .
15. The method of claim 1, wherein the conductivity-decreasing volatile includes carbon.
16. The method of claim 15, wherein the conductivity-decreasing volatile includes methane.
17. The method of claim 1, wherein the silicon-based film consists of silane, the conductivity-increasing volatile consists of phosphine, and the

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conductivity-decreasing volatile consists of ammonia.

18. The method of claim 1, wherein the silicon-based film consists of silane, the conductivity-increasing volatile consists of phosphine, and the conductivity-decreasing volatile consists of methane.

19. The method of claim 1, further comprising introducing into the deposition chamber a second conductivity-decreasing volatile.

20. The method of claim 19, wherein the silicon-based film consists of silane, the conductivity-increasing volatile consists of phosphine, the first conductivity-decreasing volatile consists of ammonia, and the second conductivity-decreasing volatile consists of methane.

21. A field emission display device having a substrate fabricated according to claim 1.

22. An electronic device having a substrate fabricated according to claim 1.

23. A flat panel display device having a substrate fabricated according to claim 1.

24. A method of forming an amorphous silicon-based film on a substrate located inside a deposition chamber, comprising:

introducing a silicon-based volatile into the deposition chamber;  
introducing phosphine into the deposition chamber; and  
introducing a nitrogen-containing volatile into the deposition chamber.

25. A field emission display device having a substrate fabricated according to claim 24.

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26. An electronic device having a substrate fabricated according to claim 24.

27. A flat panel display device having a substrate fabricated according to claim 24.

28. A method of forming an amorphous silicon-based film on a substrate located inside a deposition chamber, comprising:  
introducing a silicon-based volatile into the deposition chamber;  
introducing phosphine into the deposition chamber; and  
introducing a carbon-containing volatile into the deposition chamber.

29. A field emission display device having a substrate fabricated according to claim 28.

30. An electronic device having a substrate fabricated according to claim 28.

31. A flat panel display device having a substrate fabricated according to claim 28.

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